

1. Title of the certificate ^(TR)

Metal Levha İşleme Tezgâh Operatörü Mesleki Yeterlilik Belgesi (Seviye 4)

⁽¹⁾ In the original language

2. Translated title of the certificate ^(EN)

Nibbler Operator VQA Vocational Qualification Certificate (Level 4)

⁽¹⁾ If applicable. This translation has no legal status.

3. Profile of skills and competences

A typical holder of the certificate is able to:

UNIT CODE	TYPE	UNITS
12UY0086-3/A1	MANDATORY	Occupational Health and Safety at Nibbler Operations <ul style="list-style-type: none"> • Demonstrates legal and workplace rules on occupational health and safety. • Explains the ways to reduce risk factors. • Describes hazard and emergency methods.
12UY0086-3/A2	MANDATORY	Environmental Protection at Nibbler Operations <ul style="list-style-type: none"> • Explains the standards and methods of environmental protection. • Describes the ways to reduce environmental risks. • States the need to act economically in the consumption of business resources.
12UY0086-3/A3	MANDATORY	Quality Management System at Nibbler Operations <ul style="list-style-type: none"> • States the quality requirements of the job. • Knows the technical methods that ensure quality. • Explains the principles for keeping the quality of work done under supervision. • Explains the principles for preventing errors and malfunctions in processes.
12UY0087-4/ B1	OPTIONAL	Bending Press <ul style="list-style-type: none"> • Monitors the operability of the hardware. • Performs the processes in terms of deterioration and wear. • Applies periodic maintenance. • Organizes the work area. • Makes work program. • Controls measuring instruments. • Prepares tools, equipment and materials to be used. • Performs workbench controls. • Determines the bending line. • Makes boss (matrix) selection in the bending press. • Performs upper mold selection stroke length adjustment on bending press. • Makes stop adjustment for the bending machine. • Programs the workbench by using the CNC/NC control panel. • Prepares the sheet material. • Performs bending operations in press bending machine. • Cleans the processed parts. • Performs control of the processed parts. • Corrects erroneous pieces. • Cleans the hardware and work place at the end of the work. • Performs dispatching and reporting operations.
12UY0087-4/ B2	OPTIONAL	Open Section Drawing (Rollform) <ul style="list-style-type: none"> • Monitors the operability of the hardware. • Performs the processes in terms of deterioration and wear. • Applies periodic maintenance. • Organizes the work area. • Makes work program.

		<ul style="list-style-type: none"> • Controls measuring instruments. • Prepares tools, equipment and materials to be used. • Performs workbench controls. • Makes necessary calculations to perform open section drawing. • Prepares latten/roll material. • Prepares latten/ roll material. • Performs preliminary at open section drawing workbench. • Performs section drawing operations at open section drawing workbench. • Cleans the processed parts. • Performs control of the processed parts. • Cleans the hardware and work place at the end of the work. • Performs dispatching and reporting operations.
12UY0087-4/ B3	OPTIONAL	<p>Press</p> <ul style="list-style-type: none"> • Monitors the operability of the hardware. • Performs the processes in terms of deterioration and wear. • Applies periodic maintenance. • Defines the conditions of the working area. • Makes work program. • Controls measuring instruments. • Prepares tools, equipment and materials to be used. • Performs workbench controls. • Adjusts press. • Binds press moulds on workbench. • Adjusts press moulds. • Makes mould changes on press workbench. • Prepares latten/ roll material. • Makes preliminary for pressing operations. • Make pressing operations. • Cleans the processed parts. • Performs control of the processed parts. • Corrects erroneous pieces. • Cleans the hardware and work place at the end of the work. • Performs dispatching and reporting operations.
12UY0087-4/B4	OPTIONAL	<p>Punch Press</p> <ul style="list-style-type: none"> • Monitors the operability of the hardware. • Performs the processes in terms of deterioration and wear. • Applies periodic maintenance. • Defines the conditions of the working area. • Makes work program. • Controls measuring instruments. • Prepares tools, equipment and materials to be used. • Performs workbench controls. • Transfers piece CNC program to workbench control panel. • Selects female and male moulds (matrix – punch), if available, special tool to be used on punch press. • Performs adjustment and control of mould and tools to be used on punch press. • Prepares the sheet material. • Performs punching, cutting and sizing operations on punch press workbench. • Cleans the processed parts. • Performs control of the processed parts. • Cleans the hardware and work place at the end of the work. • Performs dispatching and reporting operations.

4. Range of occupations accessible to the holder of the certificate ⁽¹⁾

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⁽¹⁾ If applicable

^(*) Explanatory note

This document is designed to provide additional information about the specified certificate and does not have any legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications, Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates, and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

5. Official basis of the certificate

Name and status of the body awarding the certificate Nibbler Operator (Level 4) Vocational Qualification Certificate, is awarded by Authorised Certification Bodies authorised by Vocational Qualification Authority. The list of Authorised Bodies available at: http://www.myk.gov.tr/ybk	Name and status of the national/regional authority providing accreditation/recognition of the certificate Vocational Qualification Authority (Mesleki Yeterlilik Kurumu) Ziyabey Caddesi 1420. Sokak No:12 Balgat Çankaya/ANKARA TURKIYE www.myk.gov.tr
Level of the certificate (national or international) ISCO 08: 7223 and Level 4- Turkish Qualifications Framework Detailed information on Turkish Qualifications Framework available at: http://www.tyc.gov.tr	Grading scale / Pass requirements It is required that the candidate must be successful at all of the qualification units of Group A and at least one of the qualification units of Group B for obtaining Nibbler Operator (Level 4) Vocational Qualification Certificate.
Access to next level of education/training -	International agreements -
Legal basis Vocational Qualification Authority Law No. 5544	

6. Officially recognised ways of acquiring the certificate

This document is prepared for candidates applying to authorised certification bodies, in the case of meeting the performance criteria after theoretical and applied assessments are made and each required unit for obtaining the qualification is successfully completed.

The performance criteria and assessment rates may be different for each qualification.

Entry requirements

There is not an entry requirement for this national qualification.

Information

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Additional information

It is an equitable, transparent and confidential system including rules and activities regarding the development and application of technical and vocational education standards and qualifications, and accreditation, authorisation, audit, assessment, certification related to them, based on national and international occupational standards.

The levels of VQA Vocational Qualification Certificates in relation to Turkish Qualifications Framework are defined as a result of comparing the learning outcomes of the related national qualification to TQF level descriptors. TQF level descriptors, defining the minimum learning outcomes required for the qualifications levelled according to TQF, are available at <http://www.tyc.gov.tr/st>. Since TQF is referenced to European Qualifications Framework (EQF), eight TQF levels correspond to eight EQF levels. Level 4 qualifications for which this certificate herein is issued are defined as "Employee exercises self-management for the work or study activities that are usually predictable, but are subject to change; supervises the routine work of others, taking some responsibility for the evaluation and improvement of work or study activities."

More information (including a description of the national qualifications system) available at:

Vocational Qualifications Authority

www.myk.gov.tr

www.tyc.gov.tr

Europass

www.europass.gov.tr

<https://europass.cedefop.europa.eu/>